For Multi-Port Connection (Automatic)

Multi Cupla

MALC-HSP Type for High Pressure Use

Low spill type for high pressure use



A single operation enables simultaneous connections of multiple lines. A special design minimises air admixture in fluid lines upon connection. Suitable for high pressure hydraulic circuits.

- Compared with conventional Multi Cuplas, approximately double flow rates are realized. This could reduce the size of required plates. (Rate of flow increase depends on Cupla sizes.)
- The MALC type realizes a 2 mm axial eccentricity allowance, while the conventional Multi Cupla is only 0.6 mm.
- Special valve design enables connection of socket and plug under dynamic pressure of up to 8 MPa.
- When connected, the distance between the socket plate and plug plate is designed to be 30 mm for all sizes. This means any size of Cupla can be mounted and used on the same plate.
- Low spill valves minimize outflow of fluid and admixture of air into the fluid line.



Specifications									
Body material Special steel (Autocatalytic nickel-phosphorus coatin					sphorus coating)				
Model Thread screw mount		MALC-1HS	Р	MALC-2 to 8HSP					
mouer	Flang	e	-		MALC-2 to 8HSP-FL				
		MPa	25.0 (Either socket or plug only:8.0)		21.0 (Either socket or plug only:8.0)				
Working n	ressure	kgf/cm²	255 (Either socket or plu	g only: 81)	214 (Either socket or plug only:81)				
noning p	000010	bar	250 (Either socket or plu	g only:80)	210 (Eithe	er socket or plug only:80)			
		PSI	3630 (Either socket or plu	g only:1160)	3050 (Either	r socket or plug only:1160)			
Sealing material Working temperature range		Sealing material	M	ark	Working temperature range				
		Fluoro rubber	FKM (X-100)	-20°C to +180°C				

Max. Tightening Torque Nm										
Model	1HSP	2HSP	3HSP	4HSP	6HSP	8HSP				
Thread screw mount	30 {306}	50 {510}	53 {540}	65 {663}	80 {816}	95 {969}				
Flange	-		9 {91}							

Interchangeability

Socket and plug in the same size can be connected regardless of their end configurations.

Min. Cross-Sectional Area (mm ²)											
Model	1HSP	2HSP	3HSP	4HSP	6HSP	8HSP					
Min. cross-sectional area	26	49.5	87	153	227	347					

Suitability for Vacuum

Not suitable for vacuum application in either connected or disconnected condition.

Admixture of Air on Connection Admixture of air may vary depending upon the usage conditions. (mL)										
Model	el 1HSP 2HSP 3HSP 4HSP 6HSP 8HSP									
Volume of air	0.08	0.14	0.26	0.55	0.95	0.85				

Volume of Spillage per Disconnection Volume of spillage may vary depending upon the usage conditions. (mL)											
Model	1HSP	2HSP	3HSP	4HSP	6HSP	8HSP					
Volume of spillage	0.08	0.14	0.26	0.55	0.95	0.85					

Load Required to Maintain Connection When Line Is Pressurized

Model	1HSP	2HSP	3HSP	4HSP	6HSP	8HSP
Maximum acceptable load N {kgf}	9300 {948}	16500 {1683}	22000 {2244}	40500 {4130}	55000 {5609}	64500 {6577}
Minimum load required to maintain connection N {kgf} *	Px170+85 {px1.7+8.5}	Px345+180 {px3.45+18}	Px460+190 {px4.6+19}	Px855+260 {px8.55+26}	Px1160+260 {px11.6+26}	Px1360+310 {px13.6+31}

* Assign the actual value of pressure [P (MPa), p (kgf/cm²)] to the above formula to calculate the load. Maintain the connection with the minimum load or more, but not more than the maximum acceptable load.

Flow Rate - Pressure Loss Characteristics

[Test conditions] •Fluid : Hydraulic oil •Temperature : 30°C ± 5°C •Fluid viscosity : 32 × 10⁻⁶ m²/s •Density : 0.87 × 10³ kg/m³



Acceptable distance between Socket and Plug 0 to 0.5 m

Plug and socket must be used in contact with each other. Maximum 0.5 mm distance between socket and plug is acceptable.





Model	Application	Mass			Dimensi	ons (mm)		
WOUCI	Application	(g)	Lı	L2	L3	øD	H(WAF)	T
MALC-1HP	See P117	39	32	(18)	14	21	Hex.19	M16 x 1
MALC-2HP	See P117	73	33	(20)	13	28	Hex.26	M20 x 1.5
MALC-3HP	See P117	96	33	(20)	13	32	Hex.29	M24 x 1.5
MALC-4HP	See P117	250	41	(28)	13	45	Hex.41	M35 x 1.5
MALC-6HP	See P117	357	50.5	(37.5)	13	50	Hex.46	M40 x 2
MALC-8HP	See P117	391	53	(41)	12	54	Hex.50	M45 x 2

Plug MALC-2 to 6HP-FL type (With flange)





Model Application		Mass		Dimensions (mm)				
Model Applicat	Application	(g)	Lı	L2	L3			
MALC-2HP-FL	See P117	142	30	(17)	6	40		
MALC-3HP-FL	See P117	179	33	(20)	6	45		
MALC-4HP-FL	See P117	367	41	(28)	6.5	58		
MALC-6HP-FL	See P117	514	50.5	(37.5)	6.5	64		

Plug MALC-8HP-FL type (With flange)



Multi Cupla MALC-HSP Type for High Pressure Use WAF : WAF stands for width across flats.

Socket MALC-1 to 8HS type (Thread screw mount)





Model	Application	Mass	Dimensions (mm)						
WOUEI	Application	(g)	Lı	L2	L3	øD	H(WAF)	Т	
MALC-1HS	See P117	51	(45)	(23)	16	21	Hex.19	M16 x 1	
MALC-2HS	See P117	89	(49)	(26)	17	28	Hex.26	M20 x 1.5	
MALC-3HS	See P117	117	(51)	(26)	17	32	Hex.29	M24 x 1.5	
MALC-4HS	See P117	290	(64)	(36.5)	17	45	Hex.41	M35 x 1.5	
MALC-6HS	See P117	447	(78.5)	(47.5)	17	50	Hex.46	M40 x 2	
MALC-8HS	See P117	579	(86)	(53)	18	54	Hex.50	M45 x 2	

Socket MALC-2 to 6HS-FL type (With flange)





Madal	Angligation	Mass		Dimensions (mm)				
Wouer	Application	(g)	Lı	L2	L3			
MALC-2HS-FL	See P117	163	(49)	(26)	6	40		
MALC-3HS-FL	See P117	200	(51)	(26)	6	45		
MALC-4HS-FL	See P117	418	(64)	(36.5)	6.5	58		
MALC-6HS-FL	See P117	611	(78.5)	(47.5)	6.5	64		

Socket MALC-8HS-FL type (With flange)



Multi Cupla MALC-HSP Type for High Pressure Use

MALC-1 to 8HSP type (Thread screw mount) L5 or more L4 L3 or more L2 T <u>L1</u> පු 1.6 1 D3 or more **(**45° (30°) 2 Cupla insertion direction Б Dimensions (mm) Model øD1 ØD2 øDз Lı L2 L3 L4 L5 Т Α MALC-1HS 16.8^{+0.06} 17.8^{+0.1} 13 3.5 +0.2 11 20 22 25 M16 x 1 C0.2 MALC-1HP MALC-2HS 23^{+0.1} $22^{+0.06}_{\ 0}$ $2.8^{+0.2}_{0}$ 16 11 22 25 28 M20 x 1.5 R0.5 MALC-2HP MALC-3HS 27.1 ^{+0.1} 26^{+0.08} 2.8 +0.2 25 R0.5 18 11 22 29 M24 x 1.5 MALC-3HP MALC-4HS 6 ±0.2 37.7^{+0.3} 36.5^{+0.08} M35 x 1.5 R0.5 26 18 30 33 40.5 MALC-4HP MALC-6HS 42.5^{+0.3} 41.5^{+0.08} 6 ±0.2 R0.5 30 23 40 51.5 M40 x 2 44 MALC-6HP MALC-8HS 47.5^{+0.3} 46.5^{+0.08} 10.5 ±0.2 R0.5 35 27 43 47 55 M45 x 2 MALC-8HP

Dimensions of End Configurations



22

39

30.5

50

40

53

43

40

45

55

20

22.5

27.5

6 ±0.2

6 ^{±0.2}

 $10.5^{\pm 0.2}$

Thread depth 17 mm or mor

4 x M10 Thread depth 15 mm or more

MALC-3HP-FL

MALC-4HS-FL

MALC-4HP-FL

MALC-6HS-FL

MALC-6HP-FL

MALC-8HS-FL

MALC-8HP-FL

37.7 ^{+0.3}

 $42.5^{+0.3}_{0}$

47.5^{+0.3}

36.5^{+0.08}

41.5 ^{+0.08}

46.5 +0.08

26

30

35